

ONEBOND CO 500

Description

OneBond CO 500 is synthetic cutting oil of high lubricant power. Specially made for drilling with high degree of lubricity. Due its condition of synthetic it is completely harmless without organic decomposition and non-irritating and safe for all those people that use it. It is transparent to achieve full visibility on the work done. For the machining of stainless steel and where it is required a medium viscosity oil and very additives for EP.

Physical Properties

Appearance	Liquid
Colour	Brown
Density	Min. 0,85 / Max. 0,95
Viscosity	43 cST (ASTM D-1200) / 40°C, 2,21E 50°C
Nitrites	Exempt

Qualitative Composition

Alkanes

C14-17

Chlorine

Chlorinated paraffin

Application

It is ideal for drill operations with Norton HSS Core drills. It is excellent for both ferrous and non-ferrous materials, being very effective for working with hard materials or abrasive metals type 300 stainless steels. It releases the tool very well for dull materials such as aluminium.

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How to use

Pure directly to the drilling point or/and machine lubricant tank.

Packaging

1 litre bottle (box of 12 x 1).

Safety Considerations

Safety Data Sheets (SDS) are available from OneBond. SDS include information regarding the physical, health, and environmental health hazards, safety precautions, for products handling, storing and disposal. SDS are available in the language of the country or area of destination and may include locally applicable health and safety regulations. SDS are updated regularly and can be downloaded from www.onebondadhesives.com. OneBond encourages users to review the up-to-date SDS before handling or using any product.

Customer Notice

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